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Mortars

Concrete Repoir

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Products

- Ground -Engineer<u>ing</u>

TECHNICAL DATA EPROSKIM

Product Codes

EP401, EP402, Packaging listed overleaf

Description

Eproskim is a Portland cement based powder mix which is acrylic polymer reinforced. The mix design includes special shrinkage compensating components plus powerful plasticising agents which produce a workable mortar at low water content. Eproskim is pre-packed in 25kg bags or pails ready for on site mixing. The material readily mixes with water to produce a trowelable mortar, which then hardens without shrinking to give a high strength product.

Particular advantages of Eproskim include quick and easy mixing with water producing a rapid set high strength, thin bed repair mortar for all concrete surfaces. Eproskim is used to repair and replace damaged concrete where high early and final strengths are required plus a mix design which is chloride free and may be used in contact with reinforcing steel. The applied product conforms to the DTp specification BD27/86, part 6, for repair mortars and may be used as a thin bed repair mortar for vertical and horizontal surfaces. The repair mortar has good freeze-thaw stability, low water absorption and will give protection to exposed reinforcing steel.

Eproskim is resistant to oil, seawater and mild alkali attack.

Uses include: Rapid setting high strength thin section repairs Repair applications in horizontal and vertical alignments. Conformance to BD27/86, part 6 for repair mortars

Specification Outline

Concrete repairs and replacement shall be carried out using Eproskim as manufactured by Tecroc Products Ltd. The product must be stored, handled and used strictly in accordance with the manufacturer's instructions.

Quality Assurance

Tecroc Products Ltd is a firm of Assessed Capability. The Company's quality system conforms to BS EN 9002;1994 and is assessed by SGS Yarsley International Certification Services Ltd.

Typical Mortar Properties @ 20 °C Compressive strength

Water Addition 2.5litres per 25kg Eproskim

1 Hour	1 Day	7 Days	28 Days
7N/mm ²	28N/mm ²	42N/mm ²	50N/mm ²

Flexural Strength	$10N/mm^2$
Coefficient of Thermal Expansion	11 x 10 ⁻⁶ /°C
Density	2150 kg/m^3
Usable Life	15 minutes

Standards

Eproskim has been tested in accordance with the appropriate parts of the following standards. B.S. 1881

Instructions For Use

Preparation

All contact surfaces must be sound, clean and provide a good mechanical key. Remove all loose material, plaster, paint and oily deposits. Roughen smooth concrete by scabbling or other mechanical means. Repairs, giving cover to exposed reinforcement, should be cut to a minimum of 15 mm in thickness.

Priming

The prepared concrete surface and reinforcing steel should be dampened then primed using a slurry coat of Eproskim. The slurry primer should be mixed in a suitable mixing vessel using a slow speed drill and Mortar Stirrer. Do not mix more than can be applied within the usable time, approximately 15 minutes at 20°C. Ensure repair mortar is applied before the primer coat has dried.

Mixing

Eproskim is supplied in 25kg bags and 25kg pails. The water requirement to produce a workable mortar is 2.5 to 3.5 litres per 25 kg of dry material.

Pour the required quantity of water into a suitable mixing vessel. Slowly add the powder to the water whilst continuously mixing. Mechanical mixing is recommended. Suitable mixers include a slow speed high torque drill with a Mortar Stirrer or a forced action mixer such as Creteangle or Mixal. Mixing should be continued for three minutes after all the powder has been added to the mixing water.

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TECHNICAL DATA

EPROSKIM

Instructions For Use

Placing

Apply the Eproskim mortar firmly into the repair area. Compact the mortar onto any reinforcing steel and into narrow corners and edges. Initially finish the surface with a wooden float. Apply in layers of between 5mm and 20mm. Allow the mortar to stiffen then finish finally with a dampened steel float.

In situations where thick layers are required to be applied, up to 25% of clean washed 6mm to 10mm aggregate may be added.

Do not retemper stiffened material. Eproskim may be applied at temperatures between 5° C and 35° C. For application at temperatures outside this range contact the Technical Service Department.

Curing

Curing should be undertaken in accordance with good concrete practice. The curing regime should be applied as soon as finishing is complete. Suitable methods of curing include water spray, polythene sheeting, damp hessian and spray applied concrete curing membrane, Polycure.

Precautions

Health and Safety

Eproskim is alkaline when mixed with water and should not come into contact with skin or eyes. Avoid inhalation of dust during mixing and wear safety glasses, dust mask and gloves. If skin contact occurs wash thoroughly with clean water. Should eye contact occur rinse immediately with plenty of clean water and seek medical advice.

Full health and safety data are given in Product Safety Data Sheet.

Fire

Eproskim is non-flammable

Yield

Eproskim is packed in 25kg bags or 25kg pails. The yield from these units is approximately 13 litres of mixed mortar.

Storage And Shelf Life

Eproskim will have a shelf life of 6 months in bags and 12 months in pails when kept in dry conditions at a temperature of 5° C to 45° C. Storage at higher temperatures or high humidity may reduce the shelf life.

Packaging And Ordering

Eproskim is supplied in:25kg BagProduct Code EP 40125kg PailProduct Code EP 402Polycure is supplied in:55 litre polybottlesProduct code AF03

For further information and sales please contact your local Tecroc Products office as listed below.

Tecroc Products Ltd products are guaranteed against defective materials and manufacture. Products are sold subject to the Tecroc Products Ltd Terms and Conditions of Sale, copies of which are forwarded on invoice and are available on request. Tecroc Products Ltd endeavours to ensure that the above data and any further advice is correct, however, it cannot accept any direct or indirect liability for the use of its products as such usage is beyond its control.

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