# TECHNICAL DATA

**ACRYLIC LATEX** 













Highway







### **Product codes**

ACR08 Packaging listed overleaf.

### **Description**

Acrylic Latex is a milky white water based dispersion of an acrylic co - polymer. The resulting product used as an admixture will improve the mechanical, chemical and water resistance properties of cementitious screeds and repair mortars. Acrylic Latex may also be used as a bonding medium for placing cementitious mortar and concrete mixes onto concrete, masonry and brick substrates.

Acrylic Latex is a single pack product supplied in plastic containers ready for site use. The latex, when used as an admixture, is added to the designed mix as part of the gauging liquid.

When used as a bonding medium, the latex is applied to the working substrate using a stiff bristle brush, working the latex well into the surface profile. Once the Acrylic Latex has been applied it should be allowed to become tacky before applying the mortar topping wet on wet to the work piece. Acrylic Latex is suitable for both internal and external use.

General bonding of cementitious **Uses include:** 

mortar and concrete mixes

Concrete repairs

Re-surfacing of masonry structures Render applications to brick

structures

Bonding of cementitious screeds

Floor screeds and repairs

### **Standards**

Acrylic Latex has been tested in accordance with appropriate parts of the following standard:

B.S.6319

### **Specification Outline**

Acrylic Latex as manufactured by Tecroc Products Ltd should be used as the admixture for floor screeds or floor patch repair mortars and as the bonding medium for the application of cementitious mortar and concrete mixes. The product must be stored, handled and placed strictly in accordance with the manufacturer's instructions.

### **Quality Assurance**

Tecroc Products Ltd is a firm of Assessed Capability. The Company's quality system conforms to BS EN ISO 9002;1994 and is assessed by SGS Yarsley International Certification Services Ltd

### Typical Latex Properties @ 20°C

**Resin type:** Styrene acrylate **Density:** 1.03 kg per litre 40% dispersion **Resin concentration: Bond strength:** 1 to 2 N/mm<sup>2</sup>

(direct pull off) (depending on surface

and preparation)

 $10N/mm^2$ Flexural strength

**Compressive Strength:** 

 $Cement: Sand \ 1:3$ Mix Design: 1:1 Latex: Water

3 Days	7 Days	28 Days
2021/	4037/	5037/
30N/mm <sup>2</sup>	40N/mm <sup>2</sup>	50N/mm <sup>2</sup>

### **Instructions For Use**

### Preparation and Application of the Bonding Primer

All contact surfaces must be sound, clean and provide a good mechanical key. Remove all loose material, plaster, paint and oily deposits. Roughen smooth concrete by scabbling or other mechanical means. Corroded reinforcing steel should be fully exposed and cleaned back to bright metal. Cleaned steel should be protected by Steel Primer.

Substrates should be surface dry before application of the Acrylic Latex bonding primer. The bonding primer must not be allowed to dry before the application of the topping mix. Only prime sufficient area to ensure primer is wet enough to receive the topping.

Mixing and Application of the Cementitious Topping

Two mix designs are given below:

Mix 1 Repair mortar with improved the mechanical, chemical and water resistance properties.

Portland cement 50kg Type M sand 150kg 10 litres Acrylic Latex

Water 10 litres (small extra addition of water may be made to obtain

desired workability)

Typical application thickness 10mm to 20mm

### Continued overleaf

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## **ACRYLIC LATEX**

### **Instructions For Use**

### Mixing and Application of the Cementitious

Mix 2 Heavy duty floor screed and floor patch repair mortar.

Portland cement 50kg
Type M sand 75kg
6mm aggregate 75kg
Acrylic Latex 12 litres

Water 10 litres (small extra addition of water may be made to obtain

desired workability)

Typical application thickness 10mm to 20mm

Mix 1 and Mix2 sand quantities calculated as dry sand. For wet sand use, increase sand weight by moisture content. Take care to reduce added water accordingly.

### **Curing of the Cementitious Topping**

Applied topping mixes should be cured in accordance with good concrete practice including water-spray; polythene sheeting and the spray applied curing membrane Polycure.

### **Storage And Shelf Life**

Acrylic Latex will have a shelf life of 12 months when kept in dry conditions at a temperature of 5°C to 35°C. Storage at higher temperatures may reduce the shelf life. Acrylic Latex must be protected from frost

Stir well before use.

### **Precautions**

### **Health and Safety**

Acrylic Latex should not come into contact with skin, eyes or be swallowed. Protective glasses should be worn during mixing and application. Should Acrylic Latex come into contact with skin, remove before hardening by washing with soap and water. Should accidental eye contact occur wash with plenty of water and seek medical advice. If swallowed seek medical advice immediately. Do not induce vomiting.

Full health and safety data are given in Product Safety Data Sheet

#### Fire

Acrylic Latex is non-flammable.

### Yield

The yield of Acrylic Latex will depend on the application. The coverage of the Acrylic Latex bonding primer is approximately 5m<sup>2</sup> per litre dependant on substrate porosity.

Mix 1 will yield approximately 90 litres of mixed material.

Mix 2 will yield approximately 100 litres of mixed material.

### **Packaging And Ordering**

Acrylic Latex is supplied in 25 litre polybottles.
25 litre polybottles Product Code ACR08
Steel Primer is supplied in 20kg bags.
20kg bags Product Code ACR01

For further information and sales please contact your local Tecroc Products office as listed below.

Tecroc Products Ltd products are guaranteed against defective materials and manufacture. Products are sold subject to the Tecroc Products Ltd Terms and Conditions of Sale, copies of which are forwarded on invoice and are available on request. Tecroc Products Ltd endeavours to ensure that the above data and any further advice is correct, however, it cannot accept any direct or indirect liability for the use of its products as such usage is beyond its control.

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